

SLAM SPECIALTIES

Model No. : IMP-5864-R

Made in USA

Rear Bag Bracket Kit

Thank you for Purchasing your bracket kit from Slam Specialties

This instruction sheet provides general mounting information for installation of your air bag mounting brackets. Please note chassis and or classic vehicle variance may cause fitment or installation issue that may require some alterations to product for proper fitment and installation. Clearances to chassis spring pockets may be required for air spring fitment / clearance and are sole responsibility of the installer. Cycling of suspension is highly encouraged, be aware of air spring clearance near sharp objects and or other moving components. If you have any questions or concerns, please call 888-352-5225 or 559-348-9038 or e-mail info@slamspecialties.com

Product contents:

(2) IMP_5864_Upper_R bracket	(1) HK_1107 bracket mounting hardware	
(2) IMP_5864_Lower R bracket	(2) 5/16-24 x 1.5" bolt	(2) 3/8 lock washer
(1) BH_1100 bag hardware	(2) 5/16 flat washer large	(2) 3/8-16 nut
(6) 3/8-16 x1 bolt	(2) 3/8-16 x1" bolt	
(6) 3/8 flat washer	(4) 3/8 flat washer large	

Using a properly sized floor jack & jack stands or vehicle hoist to raise and support the vehicle. Once your vehicle is safe and secure, begin by removing the wheels. Carefully remove the factory coil springs from the vehicle. Removal of the factory bump stop may be needed to avoid possible clearance issues.

Install the proper air fitting into your air bag using thread sealant (Loc-Tite 565 recommended). Using supplied 3/8-16 bolts and washers install the upper mounting bracket to your air bag.

Remove the OEM rear bump stop.

Remove the OEM E-brake bolt, replace with supplied 5/16 bolt.

Place lower air back bracket on lower control arm. Note: Early model X-frame vehicles the mounting hole for the bracket is further away and will need to be redrilled.

With the air bag mounted and fitting mounted onto the upper air bag bracket, slide the cup into the upper spring pocket. Bolt the bracket coming off the side of the cup to the factory bump stop mounting hole. Note: There is a left and a right side rear upper bracket.

Mount the lower air bag bracket to the air bag. Raise the trailing arm while guiding the bracket onto the lower spring pocket. Mount the E-Brake cable using the supplied hardware using the OEM hole or the redrilled hole. Note: Keep air lines away from moving parts and exhaust pipes.

Reverse the steps taken to remove OEM coil spring, Use factory torque specs on all removed hardware. Check air spring for clearance, avoid sharp or moving objects that may encounter the air bag. Inspect while both dis-inflated and inflated, use a spray bottle with a water/soap solution and spray fitting and line for air leaks.

Congratulations! You have completed the installation of your rear air bags and brackets.