

SLAM SPECIALTIES

Model No. : CAD-61-64-F

Made in USA

Front Bag Bracket Kit

Thank you for Purchasing your bracket kit from Slam Specialties

This instruction sheet provides general mounting information for installation of your air bag mounting brackets. Please note chassis and or classic vehicle variance may cause fitment or installation issue that may require some alterations to product for proper fitment and installation. Clearances to chassis spring pockets may be required for air spring fitment / clearance and are sole responsibility of the installer. Cycling of suspension is highly encouraged, be aware of air spring clearance near sharp objects and or other moving components. If you have any questions or concerns, please call 888-352-5225 or 559-348-9038 or e-mail info@slamspecialties.com

Product contents:

(2) CAD_6164_Upper_F bracket	(1) HK_1102 bracket mounting hardware
(2) CAD_6170_Lower bracket	(2) 1/2-13 x 6.375" all thread
(1) BH_1100 bag hardware	(2) 1/2 flat washer large
(6) 3/8-16 x1 bolt	(2) 1/2 lock washer
(6) 3/8 flat washer	(2) 1/2-13 nut

Using a properly sized floor jack & jack stands or vehicle hoist to raise and support the vehicle. Once your vehicle is safe and secure, begin by removing the wheels. Carefully remove the factory coil springs from the vehicle. Removal of the factory bump stop may be needed to avoid possible clearance issues.

Install the lower air bag bracket using the supplied 3/8-16 hardware. The lower air bag bracket is designed to fit in place on your lower control arm. Install the proper air fitting into your air bag using thread sealant (Loc-Tite 565 recommended). Using supplied 3/8-16 bolts and washers install the upper mounting bracket to your air bag.

Route your air line through the shock tower and into the pre-installed fitting on the air bag. Install the supplied 1/2-13 all thread onto the upper air bag bracket, fit the air bag and bracket assembly into the upper spring pocket. The all thread will pass through the upper shock tower, temporarily mount it using the supplied 1/2" hardware. **Please note: The position of the fittings will be closer toward the wheel of the vehicle. This will maintain proper placement and positioning of the assembly.**

With the air bag and bracket assembly temporarily in place in the upper spring pocket, cycle the suspension. Raise the lower control arm up and slide the lower bracket into the shock mount on the lower control arm, while checking for clearance or fitment issues around the air bag. **Please note: Trimming of the upper spring pocket may be required to avoid possible rubbing of the air bag on any metal components.**

Once fitment and position of air bag and brackets are confirmed, mark upper spring pocket for any necessary trimming or modification. Remove the air bag and bracket assembly and set aside for final installation. Carefully trim spring pocket using the proper tools, be aware of any components around the areas of trimming to avoid damages. Generally trim small amounts and only remove enough material so that the air bag does not make contact while in regular cycles. **Please note: Variations in vehicles and methods of trimming may differ from others. Take your time and refit assembly if necessary. There is NO set guideline for trimming amount or area.**

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Once the trimming process is completed and clean, re-install the air bag and bracket assembly into the spring pocket using the supplied 1/2" hardware. Repeat the same process for opposite side of vehicle.

Reverse the steps taken to remove OEM coil spring, Use factory torque specs on all removed hardware. Check air spring for clearance, avoid sharp or moving objects that may encounter the air bag. Inspect while both dis-inflated and inflated, use a spray bottle with a water/soap solution and spray fitting and line for air leaks.

Congratulations! You have completed the installation of your rear air bags and brackets.

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