

SLAM SPECIALTIES

Model No. : CAD-61-62-R

Made in USA

Rear Bag Bracket Kit

Thank you for Purchasing your bracket kit from Slam Specialties

This instruction sheet provides general mounting information for installation of your air bag mounting brackets. Please note chassis and or classic vehicle variance may cause fitment or installation issue that may require some alterations to product for proper fitment and installation. Clearances to chassis spring pockets may be required for air spring fitment / clearance and are sole responsibility of the installer. Cycling of suspension is highly encouraged, be aware of air spring clearance near sharp objects and or other moving components. If you have any questions or concerns, please call 888-352-5225 or 559-348-9038 or e-mail info@slamspecialties.com

Product contents:

(2) CAD_6162_Upper_R bracket	(1) HK_1103 bracket mounting hardware
(2) CAD_6162_Lower bracket	(2) 1/2-13 x 4" all thread
(1) BH_1100 bag hardware	(2) 1/2 flat washer large
(6) 3/8-16 x1 bolt	(2) 1/2 lock washer
(6) 3/8 flat washer	(2) 1/2-13 nut

Using a properly sized floor jack & jack stands or vehicle hoist to raise and support the vehicle. Once your vehicle is safe and secure, begin by removing the wheels. Carefully remove the factory coil springs from the vehicle. Removal of the factory bump stop may be needed to avoid possible clearance issues.

Most 61-62 Cadillacs it may be necessary to trim the upper portion of the lower spring perch to allow clearance for the lower air bag bracket and hardware. Using a cut off wheel on an angle grinder remove the smaller top portion of the spring perch. With the perch trimmed use the lower air bag bracket to check for clearance.

Remove the discard the upper factory cup to make access for the air line and mounting hardware. Using a 1/2" drill bit, drill out the center hole to allow the supplied hardware to go through the factory perch. Utilize the factory hole in the perch, then drill a hole in a safe area to lead the air line into the trunk. Make sure to use a gromet (not supplied) for a tight fit.

Install the proper air fitting into your air bag using thread sealant (Loc-Tite 565 recommended). Using supplied 3/8-16 bolts and washers install the upper mounting bracket to your air bag. Route the air line through pre-drilled hole and connect the line to installed pre-installed fitting on bag. Install all thread through frame, using supplied hardware tighten the nut the supplied hardware.

Using the supplied 3/8-16 hardware install the lower mounting bracket to the air bag. Position the lower bracket so the lower air bag bracket can sit in the lower control arm spring perch we trimmed earlier.

Reverse the steps taken to remove OEM coil spring, Use factory torque specs on all removed hardware. Check air spring for clearance, avoid sharp or moving objects that may encounter the air bag. Inspect while both dis-inflated and inflated, use a spray bottle with a water/soap solution and spray fitting and line for air leaks.

Congratulations! You have completed the installation of your rear air bags and brackets.