

SLAM SPECIALTIES

Model No. : GBDY-78-88-R

Made in USA

Rear Bag Bracket Kit

Thank you for Purchasing your bracket kit from Slam Specialties

This instruction sheet provides general mounting information for installation of your air bag mounting brackets. Please note chassis and or classic vehicle variance may cause fitment or installation issue that may require some alterations to product for proper fitment and installation. Clearances to chassis spring pockets may be required for air spring fitment / clearance and are sole responsibility of the installer. Cycling of suspension is highly encouraged, be aware of air spring clearance near sharp objects and or other moving components. If you have any questions or concerns, please call 888-352-5225 or 559-348-9038 or e-mail info@slamspecialties.com

Product contents:

(2) GBDY_R_Upper bracket
(2) ABGBDY_Lower bracket
(1) BH_1100 bag hardware
(6) 3/8-16 x1 bolt
(6) 3/8 flat washer

(1) HK_1100 bracket mounting hardware
(2) 3/8-16 x 6.25" all thread
(2) 3/8 flat washer large
(2) 3/8 lock washer
(2) 3/8-16 nut

Using a properly sized floor jack & jack stands or vehicle hoist to raise and support the vehicle. Once your vehicle is safe and secure, begin by removing the wheels. Carefully remove the factory rear coil springs from the vehicle. Removal of the factory bump stop may be needed to avoid possible clearance issues.

Using the upper bag bracket, hold the bracket in place and use it as a template to mark the location for the air line and all thread holes. With a 1/2" drill bit, drill a hole for the air line and all thread through the vehicle chassis. From the drilled hole mark and drill pilot holes through your trunk floor. Locate your pilot holes through the trunk and using the proper bit drill access holes to tighten the hardware for the upper bracket to the frame. Follow by drilling a slightly small hole for the airline. Allow room or size for a rubber grommet (not included).

Install supplied 3/8-16 all thread onto upper bracket and push it through pre-drilled hole install supplied 3/8 washers and nut. Mark all thread just above the nut. Remove the bracket frame and remove all thread from bracket. Trim all thread at mark and reinstall it on the upper bag bracket. Install the proper air fitting into your air bag using thread sealant (Loc-Tite 565 recommended). Using supplied 3/8-16 bolts and washers install the upper mounting bracket to your air bag. Route the air line through pre-drilled hole and connect the line to installed pre-installed fitting on bag. Install all thread through frame, using supplied hardware tighten the nut with a socket from your trunk. Insert a grommet (not supplied).

Using the supplied 3/8-16 hardware install the lower mounting bracket to the air bag. Position the lower bracket so the lower air bag bracket can sit in the lower control arm spring pocket. Reverse the steps taken to remove OEM coil spring, Use factory torque specs on all removed hardware. Check air spring for clearance, avoid sharp or moving objects that may encounter the air bag. Inspect while both dis-inflated and inflated, use a spray bottle with a water/soap solution and spray fitting and line for air leaks.

Congratulations! You have completed the installation of your rear air bags and brackets.